

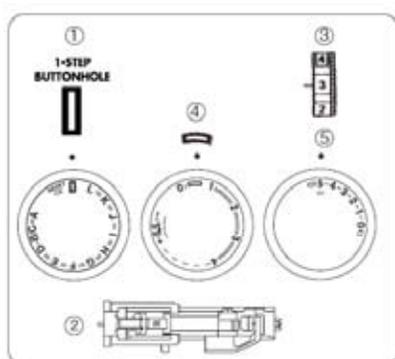
BABY LOCK SEWING ACCESSORIES

Buttonhole Foot

(BL-ABH)

Instructions

When it comes to buttonholes, the perfect fit is key. This snap-on foot actually measures your button for you with a clamp system, so you'll sew even-sized and precise buttonholes every time! The built-in thread guides will even allow you to create corded buttonholes!



• Automatic Buttonhole

- ① Pattern selector: **1-STEP BUTTONHOLE**
- ② Presser foot: **Automatic BH foot**
- ③ Thread tension: **1 - 5**
- ④ Stitch length: **— (0.25 - 1)**
- ⑤ Stitch width: **5**

*The size of a buttonhole is automatically set by placing the button in the automatic buttonhole foot (R).

* The button holder of the foot takes a button size up to 2.5 cm (1") in diameter.

* Make a test buttonhole on a sample duplicating the fabric, interfacing and seams of the actual garment.

* Place the button on the fabric sample and mark the top and bottom to determine the position of the buttonhole.

1. Use interfacing on stretch and loosely woven fabrics.

2. Turn the handwheel toward you to raise the needle to its highest position. Raise the presser foot lifter.

3. Select the pattern "  " by turning the pattern selector dial.

• If the buttonhole pattern is already selected, reset the dial once.

4. Attach the automatic buttonhole foot.

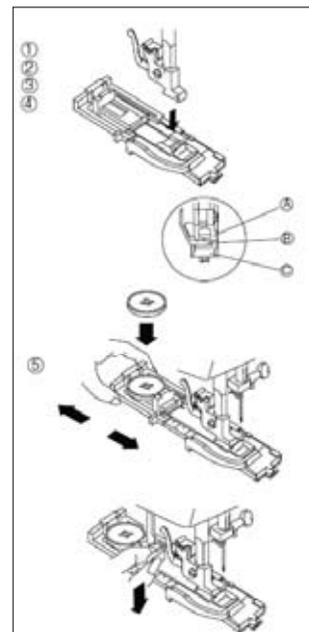
Note: There should be no gap between the slider and spring holder of the foot as shown above.

A. Slider

B. There should be no gap

C. Spring holder

5. Pull the button holder to the back, and place the button in it. Push back the button holder toward you as far as it will go. Pull the buttonhole lever downward as far as it will go.



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6. Insert fabric under the foot. Turn the handwheel slowly toward you with your right hand until the needle goes down and continue turning hand wheel until the take-up lever is at its highest position.

7. Remove the fabric to the left to draw both threads to the left.

8. Insert the garment under the foot, and lower the needle at the starting point.

9. Then lower the automatic buttonhole foot.

D. Buttonhole lever

10. Sew slowly and stop the machine at the starting point when a buttonhole is completed.

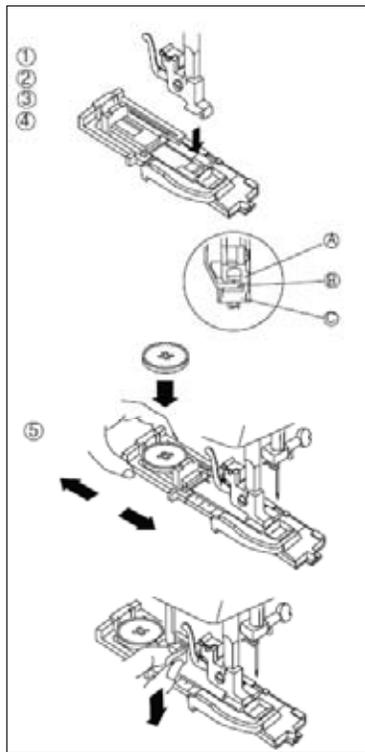
* The front bar tack and left row first, then the back bar tack and right row.

E. Starting point

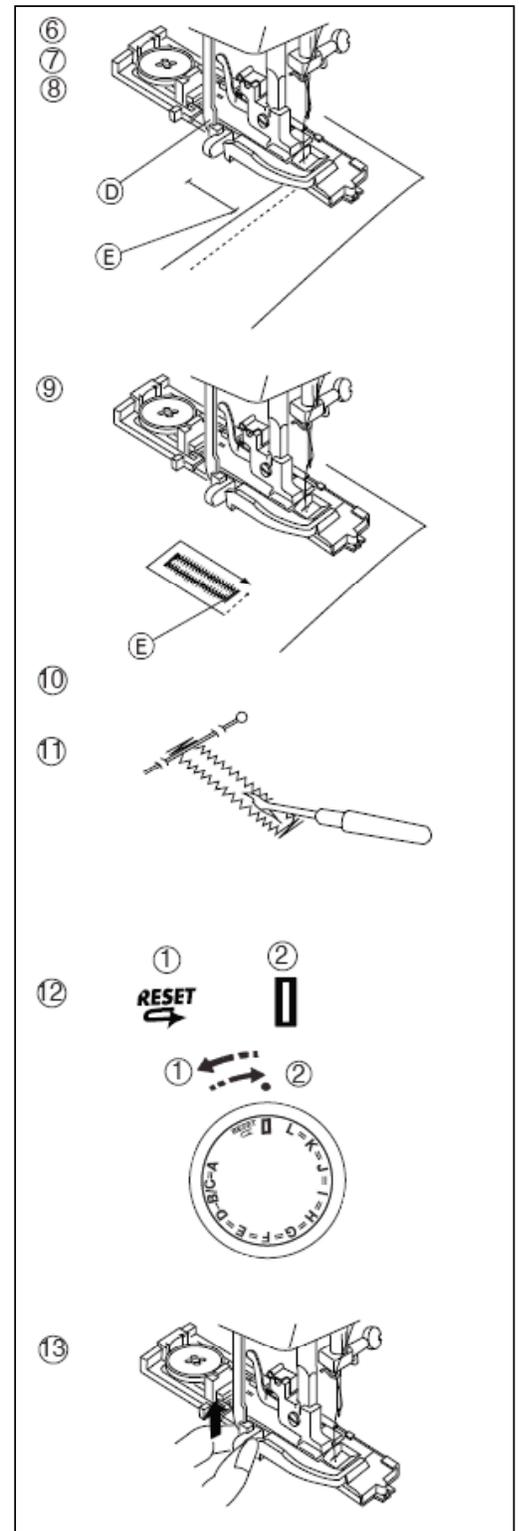
11. Cut both the needle and bobbin threads leaving about 10 cm (4'') thread ends. Draw the needle thread to wrong side of fabric by pulling the bobbin thread. Then, knot the threads.

12. Insert a pin inside the bar tack. Then cut the opening with a seam ripper. Take care not to cut the stitches.

13. **To make the next buttonhole:** Continue the same size of buttonhole stitching, turn the pattern selector dial to Reset, then back to Buttonhole again as shown. Now, simply step on the foot control to sew an identical buttonhole.



14. When buttonhole sewing is finished, push the buttonhole lever upward as far as it will go.



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