

# BABY LOCK SEWING ACCESSORIES

## Side Cutter Foot

(BLG-SCF)

### Instructions

To simulate a serged stitch on a sewing machine, nothing comes closer than the side cutter foot. Easily sew an overcasting stitch to lock and perfectly align the thread over the fabric edge. This convenient foot even trims raw edges with the built-in knife blade.

#### INSTRUCTIONS:

1. Stitches 1-25 to 1-29 are designated for use with the Side Cutter Foot.

Stitch	Stitch name	Presser foot	Applications	Stitch width [mm (inch.)]		Stitch length [mm (inch.)]		Twin needle
				Auto.	Manual	Auto.	Manual	
	With side cutter		Straight stitch while cutting fabrics	0.0 (0)	0.0 - 2.5 (0 - 3/32)	2.5 (3/32)	0.2 - 5.0 (1/64 - 3/16)	NO
	With side cutter		Zigzag stitch while cutting fabrics	3.5 (1/8)	3.5 - 5.0 (1/8 - 3/16)	1.4 (1/16)	0.0 - 4.0 (0 - 3/16)	NO
	With side cutter		Overcasting stitch while cutting fabrics	3.5 (1/8)	3.5 - 5.0 (1/8 - 3/16)	2.0 (1/16)	1.0 - 4.0 (1/16 - 3/16)	NO
	With side cutter		Overcasting stitch while cutting fabrics	5.0 (3/16)	3.5 - 5.0 (1/8 - 3/16)	2.5 (3/32)	1.0 - 4.0 (1/16 - 3/16)	NO
	With side cutter		Overcasting stitch while cutting fabrics	5.0 (3/16)	3.5 - 5.0 (1/8 - 3/16)	2.5 (3/32)	1.0 - 4.0 (1/16 - 3/16)	NO

2. Select a stitch.



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LNIS-BLG-SCF

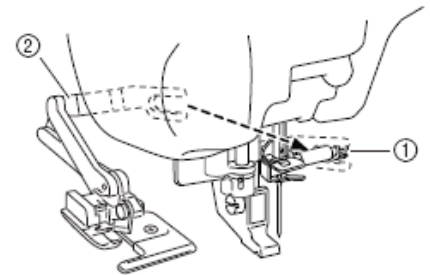
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3. Remove the presser foot.

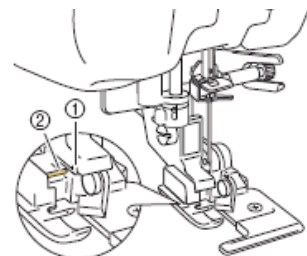
4. Position the fork on the side cutter's operating lever onto the needle clamp screw.



- ① Needle clamp screw
- ② Operating lever

**Note:** Make sure the fork of the operating lever is set onto the needle clamp, screw firmly.

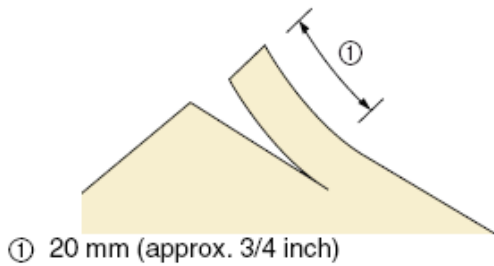
5. Position the side cutter so the side cutter pin is aligned with the notch in the presser foot holder, and then lower the presser foot.



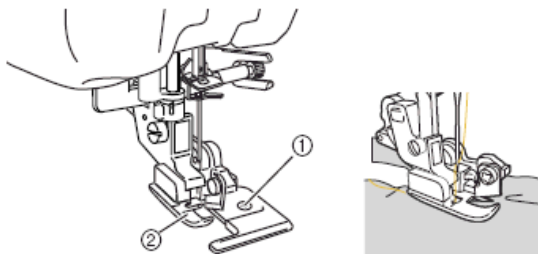
- ① Notch in presser foot holder
- ② Pin

→ The side cutter is attached.

6. Make a cut of approximately 20 mm (approx. 3/4 inch) in the fabric.

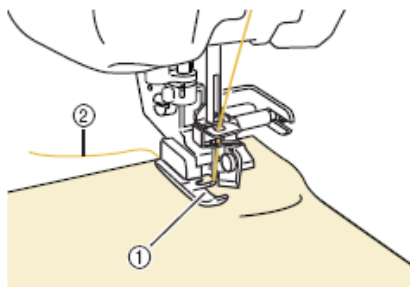


7. Position the fabric so the right side of the cut is on top of the guide plate and the left side of the cut is underneath the presser foot.

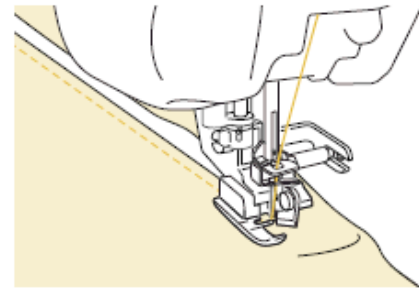


**Note:** If the fabric is not positioned correctly, the fabric will not be cut.

8. Thread the needle manually and pull out a long section of the upper thread. Pass it below the presser foot and pull it out in the fabric feed direction.



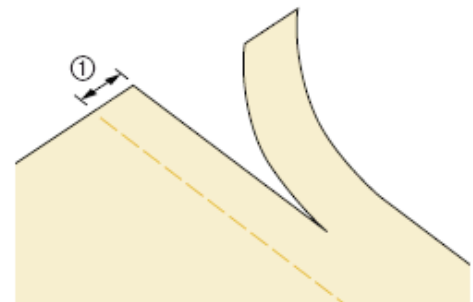
9. Start sewing.



**Note:** If the width has been adjusted, turn the handwheel by hand to check that the needle does not touch the side cutter. If the needle touches the side cutter, it might cause the needle to break.

**When Sewing Straight Stitches While Using the Side Cutter**

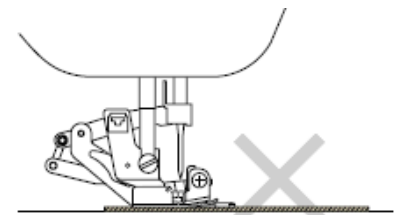
The seam margin should be approximately 5 mm (approx. 3/16 inch).



**Tips:**

The fabric will not be cut if the whole fabric is simply spread out underneath the presser foot guide plate. Set the fabric as explained in the previous section, and then start sewing.

- One layer of 13 oz. denim can be cut.
- Clean the side cutter after use to avoid having dust and scraps of thread build up on it.
- Add a small amount of oil as required to the cutting edge of the cutter.



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